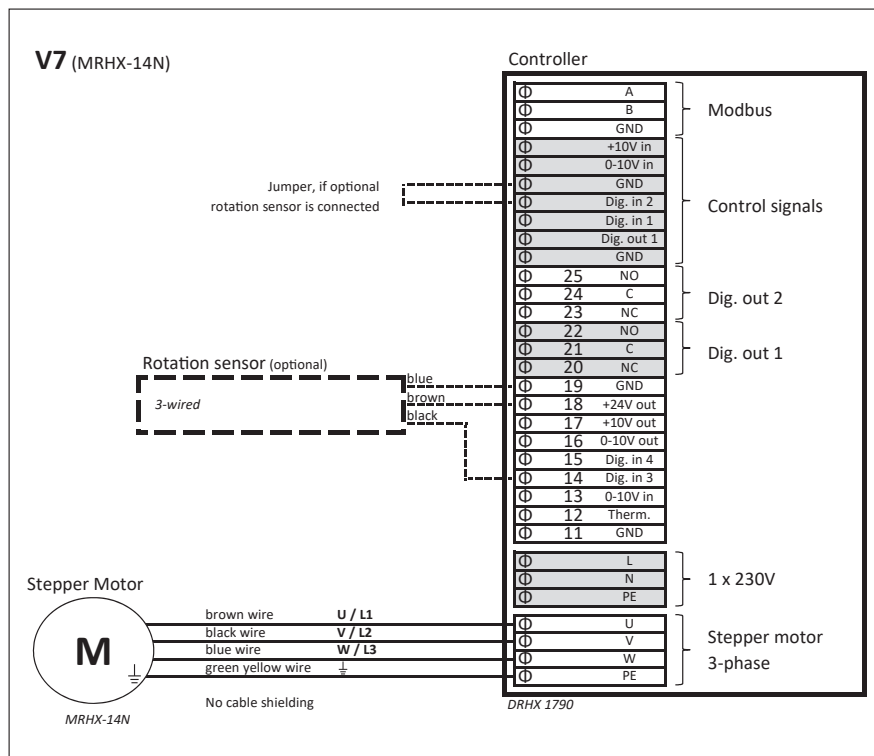
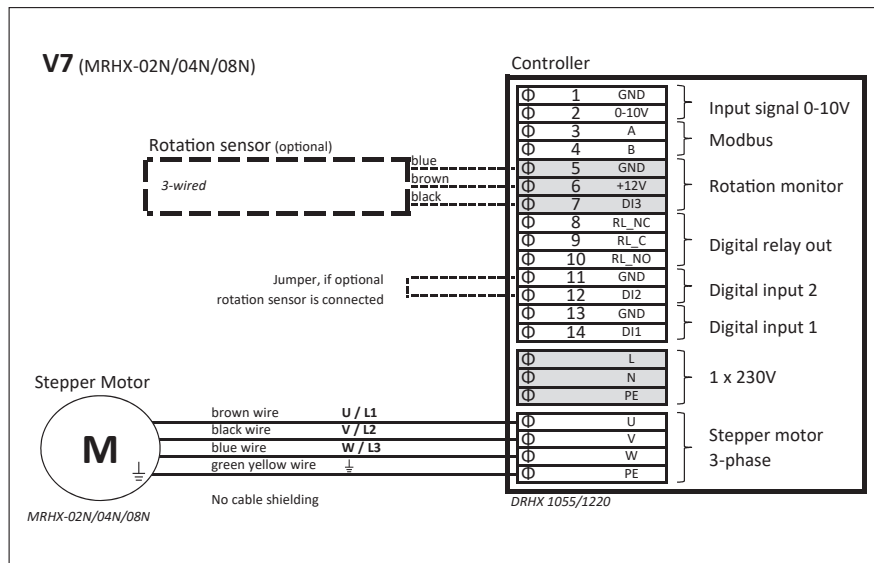
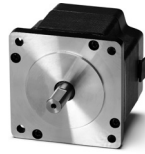


Stepper drives

Rotation direction for stepper motors

down	W = 3	up	W = 3
↓	V = 1	↑	V = 2
	U = 2		U = 1

For below wiring diagrams,
the rotation direction is downwards.



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